

Series **TT01**

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DIGITAL CAP TORQUE TESTERS

# User's Guide

**MARK-10**<sup>®</sup>

## Thank you...



Thank you for purchasing a Mark-10 Series TT01 digital cap torque tester, designed to measure bottle cap application and removal torque.

With proper usage, we are confident that you will get many years of great service with this product. Mark-10 instruments are ruggedly built for both laboratory and industrial environments.

This User's Guide provides setup, safety, and operation instructions. Dimensions and specifications are also provided. For additional information or answers to your questions, please do not hesitate to contact us. Our technical support and engineering teams are eager to assist you.

**Before use, each person who is to use a Series TT01 digital cap torque tester should be fully trained in appropriate operation and safety procedures.**

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## 1 OVERVIEW

### 1.1 List of included items

Qty.	Part No.	Description
1	MTT01-12 / MTT01-50 / MTT01-100	Series TT01 digital cap torque tester
1	CT004	Sample gripping posts, 4
1	08-1026	Battery (inside the instrument)
1	-	Certificate of calibration
1	09-1165	USB cable
1	-	Resource CD (USB driver, user's guides, MESUR™ Lite software, MESUR™ gauge DEMO software, User's Guide)
1	CT001	Flat jaws set, 2 (optional)
1	CT002	Carrying case (optional)
1	CT003	Adjustable jaws set, 2 (optional)

### 1.2 Safety / Proper Usage

#### Caution!

**Note the torque tester's capacity before use and ensure that the capacity is not exceeded. Producing a torque greater than 150% of the tester's capacity can damage the internal sensor. An overload can occur whether the tester is powered on or off.**

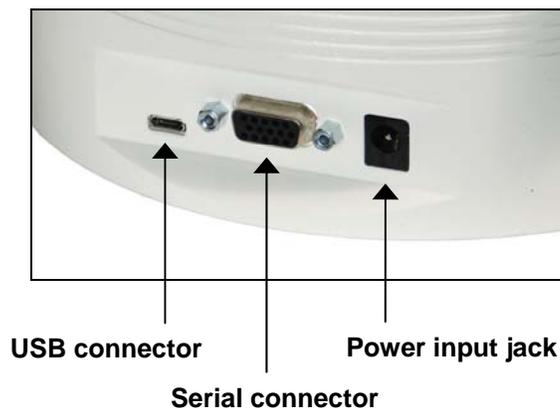
The tester is designed primarily for the testing of threaded bottle caps, although other items can be tested as well. Items that should not be used with the tester include potentially flammable substances or products, items that can shatter in an unsafe manner, and any other components that can present an exceedingly hazardous situation when acted upon by a load.

The following safety checks and procedures should be performed before and during operation:

1. Never operate the tester if there is any visible damage to the AC adapter or the tester itself.
2. Ensure that the tester is kept away from water or any other electrically conductive liquids at all times.
3. The tester should be serviced by a trained technician only. AC power must be disconnected and the tester must be powered off before the housing is opened.
4. Always consider the characteristics of the sample being tested before initiating a test. A risk assessment should be carried out beforehand to ensure that all safety measures have been addressed and implemented.
5. Wear eye and face protection when testing, especially when testing brittle samples that have the potential to shatter under force. Be aware of the dangers posed by potential energy that can accumulate in the sample during testing. Extra bodily protection should be worn if a destructive failure of a test sample is possible.
6. In certain applications, such as the testing of brittle samples that can shatter, or other applications that could lead to a hazardous situation, it is strongly recommended that a machine guarding system be employed to protect the operator and others in the vicinity from shards or debris.
7. When the tester is not in use, ensure that the power is turned off.

## 2 POWER

The TT01 is powered either by an 8.4V NiMH rechargeable battery or by an AC adapter. Since these batteries are subject to self discharge, it may be necessary to recharge the unit after a prolonged period of storage. Plug the accompanying charger into the AC outlet and insert the charger plug into the receptacle on the tester (refer to the illustration below). The battery will fully charge in approximately 8 hours.



### Caution!

**Do not use chargers or batteries other than supplied or instrument damage may occur.**

If the AC adapter is plugged in, an icon appears in the lower left corner of the display, as follows: 

If the AC adapter is not plugged in, battery power drainage is denoted in a five-step process:

1. When battery life is greater than 75%, the following indicator is present: 
2. When battery life is between 50% and 75%, the following indicator is present: 
3. When battery life is between 25% and 50%, the following indicator is present: 
4. When battery life is less than 25%, the following indicator is present: 
5. When battery life drops to approximately 2%, the indicator from step 4 will be flashing. Several minutes after (timing depends on usage and whether the backlight is turned on or off), a message will appear, "BATTERY VOLTAGE TOO LOW. POWERING OFF". A 4-tone audio indicator will sound and the tester will power off.

The tester can be configured to automatically power off following a period of inactivity. Refer to the **Other Settings** section for details.

If battery replacement is necessary, the battery may be accessed by removing the cover attached to the underside of the base.

### 3 SETUP

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Place the sample between the posts or jaws of the tester, and tighten, using the knob. Always ensure that the sample is gripped firmly, however, excessive tightening of thin-walled closures may result in sample deformation, possibly affecting test results. When the sample is secured, gradually exert torque on the bottle cap by hand.

#### 3.1 Sample gripping methods

Three different sample gripping methods are available, as shown below:



Posts (included)



Flat jaws (optional)



Adjustable jaws (optional)

#### 3.2 Proper alignment

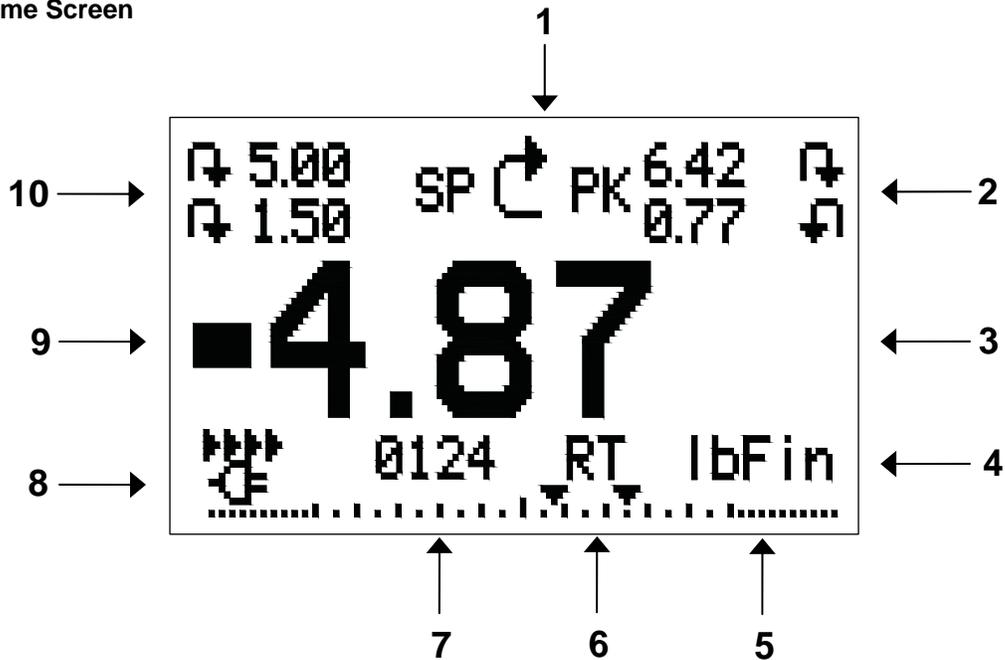
The center of the bottle cap should be positioned axially with respect to the center of the loading table. Side loading or off-center loading may produce erroneous readings, and can damage the instrument.

#### 3.3 Mounting to a bench

The tester can be mounted to a bench using the four threaded holes on the underside of the base.

## 4 HOME SCREEN AND CONTROLS

### 4.1 Home Screen



No.	Name	Description
1	<b>Measurement direction indicator</b>	<p>↻ – indicates clockwise direction</p> <p>↺ – indicates counter-clockwise direction</p> <p>These indicators are used throughout the display and menu.</p>
2	<b>Peaks</b>	The maximum measured clockwise and counter-clockwise readings. These readings are reset by pressing <b>ZERO</b> or by powering the tester off and on.
3	<b>Primary reading</b>	The current displayed load reading. See <b>Operating Modes</b> section for details.
4	<b>Units</b>	The current measurement unit. Abbreviations are as follows: ozFin – Ounce-inch lbFin – Pound-inch lbFft – Pound-foot Ncm – Newton-centimeter Nm – Newton-meter
5	<b>Load bar</b>	Analog indicator to identify when an overload condition is imminent. The bar increases either to the right or left from the midpoint of the graph. Increasing to the right indicates clockwise load, increasing to the left indicates counter-clockwise load. If set points are enabled, triangular markers are displayed for visual convenience. This indicator reflects the actual load, which may not correspond to the primary reading (depends on operating mode). The <b>ZERO</b> key does not reset the load bar. See <b>Operating Modes</b> section for details.
6	<b>Mode</b>	The current measurement mode. Abbreviations are as follows: RT – Real Time PCW – Peak Clockwise PCCW – Peak Counter-clockwise See <b>Operating Modes</b> section for details about each of these modes
7	<b>Number of stored data points</b>	The number of stored data points in memory, up to 1000. Displayed only if <b>Memory Storage</b> is enabled for the <b>DATA</b> key.
8	<b>Battery / AC adapter indicator</b>	Either the AC adapter icon or battery power icon will be shown, depending on power conditions. Refer to the <b>Power</b> section for details.

9	<b>High / low limit indicators</b>	Correspond to the programmed set points. Indicator definitions are as follows:  – the primary reading is greater than the upper load limit  – the primary reading is between the load limits  – the primary reading is less than the lower load limit
10	<b>Set points</b>	The programmed load limit values. Typically used for pass/fail type testing. One, two, or no indicators may be present, depending on the configuration shown in the <b>Set Points</b> menu item.

## 4.2 Controls

Primary Label	Primary Function	Secondary Label	Secondary Function
	Powers the tester on and off. Press briefly to power on, press and hold to power off. Active only when the home screen is displayed.	<b>ENTER</b>	Various uses, as described in the following sections.
<b>ZERO</b>	Zeroes the primary reading and peaks.	 (UP)	Navigates up through the menu and sub-menus.
<b>MENU</b>	Accesses the main menu.	<b>ESCAPE</b>	Reverts one step backwards through the menu hierarchy.
<b>MODE</b>	Toggles between measurement modes.	 (DOWN)	Navigates down through the menu and sub-menus.
<b>DATA</b>	Stores a value to memory and/or transmits the current reading to an external device, depending on configuration.	<b>DIRECTION</b>	Toggles between clockwise and counter-clockwise directions while configuring set points and other menu functions.

**Note:** Measurement units are configured through the menu. Refer to the **Changing The Units** section for details.

## 4.3 Menu navigation basics

Most of the tester's various functions and parameters are configured through the main menu. To access the menu press **MENU**. Use the **UP** and **DOWN** keys to scroll through the items. The current selection is denoted with clear text over a dark background. Press **ENTER** to select a menu item, then use **UP** and **DOWN** again to scroll through the sub-menus. Press **ENTER** again to select the sub-menu item.

For parameters that may be either selected or deselected, press **ENTER** to toggle between selecting and deselecting. An asterisk (\*) to the left of the parameter label is used to indicate when the parameter has been selected.

For parameters requiring the input of a numerical value, use the **UP** and **DOWN** keys to increment or decrement the value. Press and hold either key to auto-increment at a gradually increasing rate. When the desired value has been reached, press **ENTER** to save the change and revert back to the sub-menu item, or press **ESCAPE** to revert back to the sub-menu item without saving. Press **ESCAPE** to revert one step back in the menu hierarchy until back into normal operating mode.

Refer to the following sections for details about setting up particular functions and parameters.

## 5 OPERATING MODES

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### Caution!

In any operating mode, if the capacity of the instrument has been exceeded by more than 110%, the display will show "OVER" to indicate an overload. A continuous audible tone will be sounded (if beeps are enabled) until the MENU key has been pressed or the load has been reduced to a safe level.

Three operating modes are possible with the TT01 torque tester. To cycle between the modes, press **MODE** while in the home screen.

#### 5.1 Real time (RT)

The primary reading corresponds to the live measured reading.

#### 5.2 Peak Clockwise (PCW)

The primary reading corresponds to the peak clockwise reading observed. If the actual load decreases from the peak value, the peak will still be retained in the primary reading area of the display. Pressing **ZERO** will reset the value.

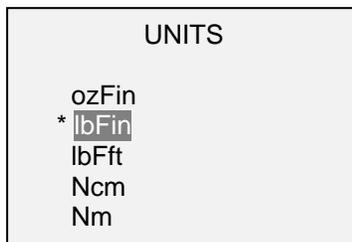
#### 5.3 Peak Counter-clockwise (PCCW)

Same as above, but for counter-clockwise readings.

## 6 CHANGING THE UNITS

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The TT01 can display five different measurement units. To change the unit, select **Units** from the menu. The display will list the available units, as follows:



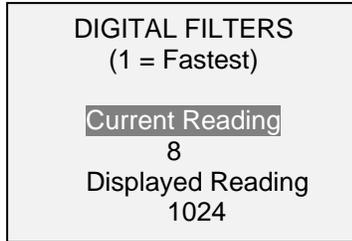
The tester will always power on with the unit selected in this sub-menu.

## 7 DIGITAL FILTERS

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Digital filters are provided to help smooth out the readings in situations where there is mechanical interference in the work area or test sample. These filters utilize the moving average technique in which consecutive readings are pushed through a buffer and the displayed reading is the average of the buffer contents. By varying the length of the buffer, a variable smoothing effect can be achieved. The selection of 1 will disable the filter since the average of a single value is the value itself.

To access digital filter settings, select **Filters** from the menu. The display will appear as follows:



Two filters are available:

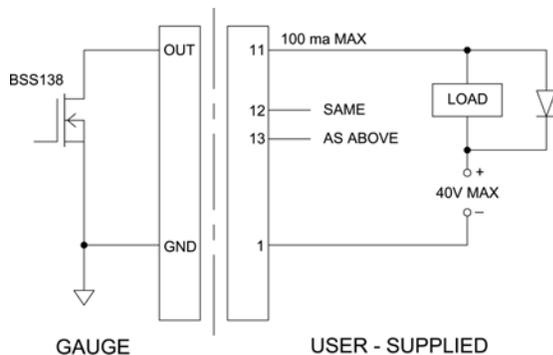
**Current Reading** – Applies to the peak capture rate of the instrument.

**Displayed Reading** – Applies to the primary reading on the display.

Available settings: 1,2,4,8,16,32,64,128,256,512,1024. It is recommended to keep the current reading filter at its lowest value for best performance, and the displayed reading filter at its highest value for best stability.

## 8 SET POINTS

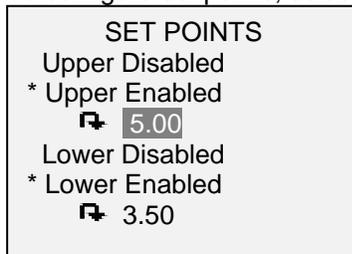
### 8.1 General Information



Set points are useful for tolerance checking (pass/fail) and triggering an external device in process control applications. Two limits, high and low, are programmed in the tester, and the primary reading is compared to these limits. The results of the comparisons are indicated via on-screen indicators as well as through the three outputs provided on the 15-pin connector, thus providing “under”, “in range”, and “over” signaling. These outputs can be connected to indicators, buzzers, or relays as required for the application. On-screen indicators are described in the next sub-section.

### 8.2 Configuration

To configure set points, select **Set Points** from the menu. The screen will appear as follows:



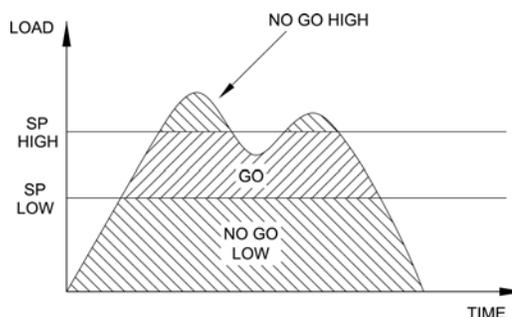
Either one, two, or none of the set points may be enabled. To toggle between the clockwise and counter-clockwise directions, press the **DIRECTION** key.

If two set points have been enabled, they are displayed in the upper left corner of the display. If only one set point has been enabled, the word “OFF” will appear in place of the value. If no set points have been enabled, the upper left corner of the display will be blank.

### 8.3 Set Point Indicators

When set points are enabled, the following indicators are shown to the left of the primary reading:

- ▲ – the displayed value is greater than the upper load limit (NO GO HIGH)
- – the displayed value is between the limits (GO)
- ▼ – the displayed value is less than the lower load limit (NO GO LOW)



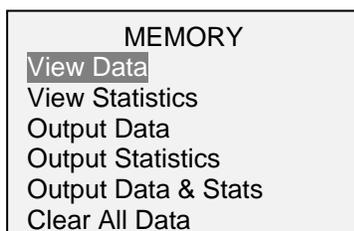
**Note:** Set point indicators reference the displayed reading, not necessarily the current live load.

## 9 DATA MEMORY AND STATISTICS

Series TT01 testers have storage capacity of 1,000 data points. Readings may be stored, viewed, and output to an external device. Individual, or all, data points may be deleted. Statistics are calculated for the data presently in memory.

Individual data points may be saved to memory by pressing the **DATA** key, or automatically via the **Break Detection** function, whichever is enabled. Refer to the **Communications** section for details. Once data storage has been enabled, the data record number **0000** will appear below the primary reading in the home screen. The record number will increment each time **DATA** is pressed or the automatic data storage function is activated. When memory is full the message "MEMORY FULL" will be flashed at the bottom of the display and a double audio tone will be sounded.

To view, edit, and output stored readings and statistics, select **Memory** from the menu. The screen appears as follows:



### 9.1 View Data

All the saved data points may be viewed. The record number is displayed, along with the corresponding value and presently set unit of measurement. Any readings may be deleted individually. To do so, scroll to the desired reading and press **DELETE**. The letter "D" will appear to the left of the record number, indicating that the gauge is in **Delete** mode, as follows:

0001	2.458 lbFin
0002	2.224 lbFin
0003	2.446 lbFin
0004	1.890 lbFin
D 0005	2.098 lbFin
0006	1.998 lbFin
0007	2.042 lbFin

Press **ENTER** to delete the value. To exit **Delete** mode, press **DELETE** again. Any number of readings may be individually deleted, however, all readings may also be cleared simultaneously. Refer to the **Clear All Data** sub-section for details.

### 9.2 Statistics

Statistical calculations are performed for the saved values. Calculations include number of readings, minimum, maximum, mean, and standard deviation.

### 9.3 Output Data

Press **ENTER** to output data to an external device. The display will show, "SENDING DATA...", then "DATA SENT". If there was a problem with communication, the display will show, "DATA NOT SENT". Saved data can be downloaded by some Mark-10 data collection programs. Refer to their respective user's guides for details.

### 9.4 Output Statistics

Press **ENTER** to output statistics to an external device. The display will show, "SENDING STATS...", then "STATS SENT". If there was a problem with communication, the display will show, "STATS NOT SENT".

### 9.5 Output Data & Stats

Press **ENTER** to output data and statistics to an external device. The display will show, "SENDING DATA", then "SENDING STATS...", then "DATA SENT", then "STATS SENT". If there was a problem with communication, the display will show, "DATA NOT SENT" and/or "STATS NOT SENT".

### 9.6 Clear All Data

Press **ENTER** to clear all data from the memory. A prompt will be shown, "CLEAR ALL DATA?". Select **Yes** to clear all the data, or **No** to return to the sub-menu.

For output of data and/or statistics, RS-232 or USB output must be enabled. Data formatting is <CR><LF> following each value. Units can be either included or excluded. Output of data via the Mitutoyo output is possible, however, output of statistics is not. Refer to the **Communications** section for details.

**Note:** Data is not retained while the gauge is powered off.

## 10 COMMUNICATIONS

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Communication with the TT01 tester is achieved through the micro USB or 15-pin serial ports located in the rear of the housing, as shown in the illustration in the **Power** section. Communication is possible only when the tester is in the main operating screen (i.e. not in a menu or configuration area).

### 10.1 Installing the USB driver

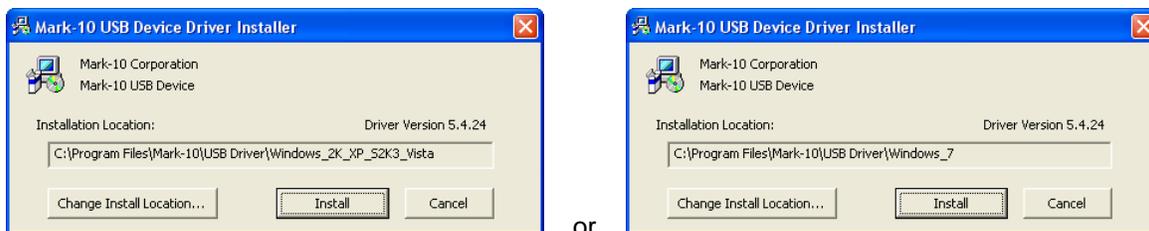
**It is recommended that the USB driver be installed before physically connecting the tester to the PC with a USB cable.**

1. Insert the Resource CD supplied with the tester into the CD/DVD drive in the computer. Then, navigate in *Windows Explorer* or *My Computer* to one of the following folders on the CD:

**Windows 2000 through Vista** - "Win\_2K\_XP\_S2K3\_Vista"

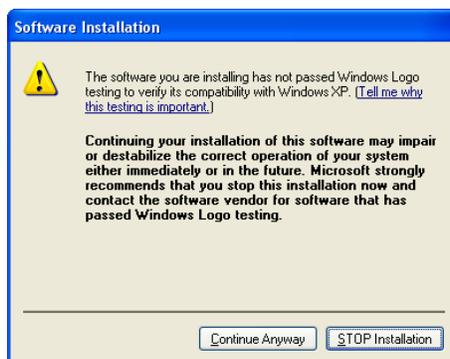
**Windows 7** - "Windows\_7"

2. Execute the installer application "Mark-10USBInstaller.exe" by double-clicking it. When the program launches, one of the following windows will appear, depending on the operating system:



Click “Install”.

3. The next screen appears as follows:



Click “Continue Anyway”.

4. After installation completes the following screen may appear in non-Windows 7 operating systems.



Restart the computer before connecting a Mark-10 USB device.

5. After Windows has restarted, plug in the device. The following will occur:

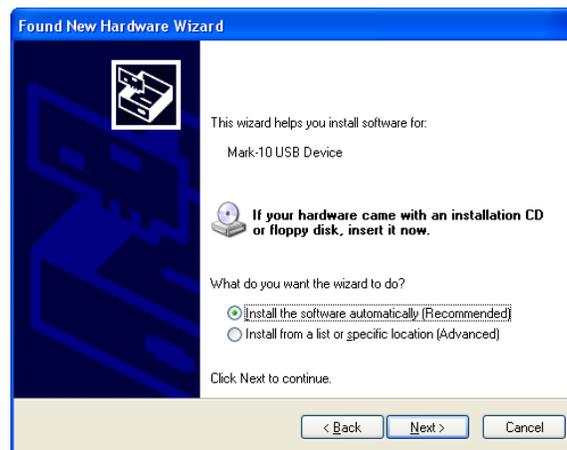
**Windows 7 Operating Systems** – When the Mark-10 USB device has been plugged into a USB port, the driver will automatically be found. When the driver installation is complete, a message will appear as follows: “The MARK-10 USB DEVICE driver is now installed and ready to use”.

**Non-Windows 7 Operating Systems** – When the Mark-10 USB device has been plugged into a USB port, the following screen appears:



Select “No, not this time”, then click “Next”.

6. The next screen appears as follows:



Select “Install the software automatically (Recommended)”, then click “Next”.

7. The next screen appears as follows:



Click “Continue Anyway”.

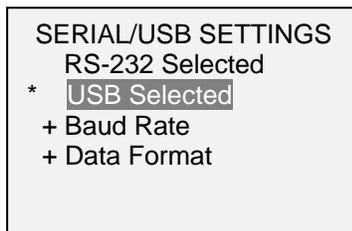
8. The next, and final, screen appears as follows:



Click "Finish". The Mark-10 USB device is now installed and ready to use. The COM port number assigned by Windows may be identified in Device Manager, or in the communication application being used, such as MESURgauge or HyperTerminal.

## 10.2 Serial / USB

To set up RS-232 and USB communication, select **Serial/USB Settings** from the menu. The screen appears as follows:



Select either RS-232 or USB output. Configure the baud rate and data format as required for the application. Default values are as follows:

**Baud Rate:** 9,600  
**Data Format:** Numeric + units  
**Auto Output:** Disabled

Other communication settings are permanently set to the following:

**Data Bits:** 8  
**Stop Bits:** 1  
**Parity:** None

Individual data points may be transmitted by pressing **DATA**. Continuous data may also be requested from a PC or other external device. Automatic output of individual data points is also possible. Refer to the **Automatic Output and Zeroing** sub-section for details.

### 10.3 Command Set

Series TT01 testers will respond to the following ASCII commands via USB or RS-232:

?	Request the displayed reading
MEM	Transmit all stored readings
STA	Transmit statistics

All commands must be terminated with a Carriage Return character or with a Carriage Return/Line Feed combination. The tester's responses are always terminated with a Carriage Return/Line Feed. Any detected errors are reported back by means of error code \*10 (illegal command).

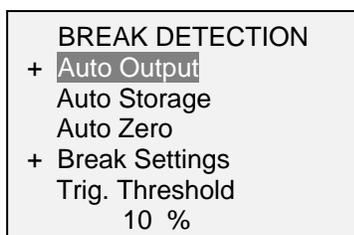
### 10.4 Mitutoyo BCD settings

This output is useful for connection to data collectors, printers, multiplexers, or any other device capable of accepting Mitutoyo BCD data. Individual data points may be transmitted by pressing **DATA** or by requesting it from the Mitutoyo communication device (if available). Automatic output of individual data points is also possible. Refer to the **Break Detection** sub-section for details. To enable Mitutoyo output, select the desired format – either with polarity or without polarity. The screen appears as follows:



### 10.5 Break Detection

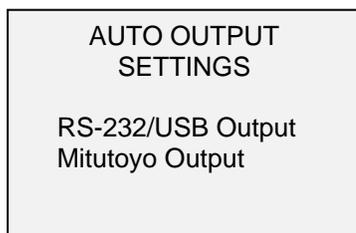
Three functions can be triggered automatically upon bottle cap removal (break detection), defined as a 50% drop in load from the peak. These functions automate the process of transmitting and saving multiple individual test data, as well as zeroing the display. If beeps are enabled, an audible tone will sound when the automatic output, automatic storage, and automatic zero functions have occurred. The display will appear as follows:



Function	Description
<b>Auto Output</b>	Automatically transmits the peak torque reading upon break detection. Press <b>ENTER</b> to access the <b>Auto Output Settings</b> sub-menu, where the output type can be selected. Refer to Section 10.5.1 for details.
<b>Auto Storage</b>	Automatically stores the peak to memory upon break detection.
<b>Auto Zero</b>	Automatically zeroes the display following data transmission and/or storage.
<b>Break Settings</b>	Press <b>ENTER</b> to access the <b>Break Detection Settings</b> sub-menu to configure the trigger for auto output and storage, and the delay to zero the display. Refer to Section 10.5.2 for details.

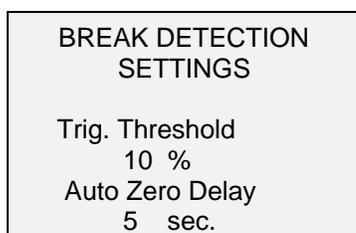
### 10.5.1 Auto Output Settings

Select the output type. One, both, or no output types may be enabled. The display will appear as follows:



### 10.5.2 Break Detection Settings

Set up the trigger for auto output and storage, and the delay to zero the display. The display will appear as follows:



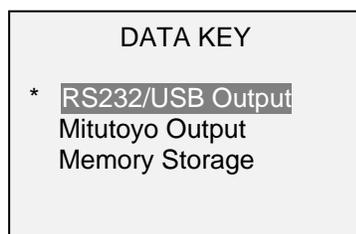
<b>Trig. Threshold</b>	Sets the percentage of full scale at which the break detection feature becomes active. This threshold is provided to ignore torque peaks that can occur during sample loading and unloading. Available settings: 5-50%, in 5% increments.
<b>Auto Zero Delay</b>	Sets the time delay before the torque value is cleared from the screen. Available settings: 1-60 sec., in 5 sec. increments.

## 10.6 Analog Output

This output can be used for chart recorders, oscilloscopes, data acquisition systems, or any other compatible devices with analog inputs. The output produces  $\pm 1$  volt at full scale of the instrument. The polarity of the signal is positive for clockwise and negative for counter-clockwise.

## 10.7 DATA Key Settings

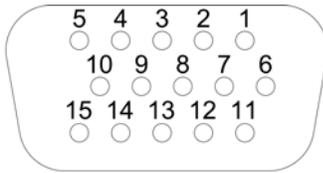
To configure the functions of the **DATA** key, select **DATA Key** from the menu. The display will appear as follows:



<b>RS232/USB Output</b>	Outputs data via the serial and USB ports
<b>Mitutoyo Output</b>	Outputs data via Mitutoyo (Digimatic) through the serial port
<b>Memory Storage</b>	Stores a reading to memory (refer to the <b>Memory</b> section for details)

Any combination of the above functions may be selected.

## 10.8 I/O Connector Pin Diagram (female)



DB-9HD-15

Pin No.	Description	Input / Output
1	Signal Ground	---
2	Counter-clockwise Overload	Output
3	RS-232 Receive	Input
4	RS-232 Transmit	Output
5	+12V DC	Output
6	Analog Output	Output
7	Clockwise Overload	Output
8	Mitutoyo Clock Output Bit 2	Output
9	Mitutoyo Data Output Bit 0	Output
10	Mitutoyo Request Input Bit 3	Input
11	"Under" Set Point	Output
12	"Over" Set Point	Output
13	"Within" Set Point	Output
14	---	---
15	Mitutoyo Ready Output Bit 1	Output

## 11 CALIBRATION

### 11.1 Initial Physical Setup

The TT01 should be mounted to a fixture rugged enough to withstand a load equal to the full capacity of the instrument. Suitable certified calibration equipment is required, and caution should be taken while handling such equipment. A calibration kit is available from Mark-10.

### 11.2 Calibration Procedure

1. Select **Calibration** from the menu. The display will appear as follows:

```

CALIBRATION
ENTER # CAL POINTS
(1 TO 10)
CLOCKWISE:
 5
COUNTER-CLOCKWISE:
 5
  
```

The tester can be calibrated at up to 10 points in each direction. Enter the number of calibration points for each direction. At least one point must be selected for each direction.

**Note:** To achieve the accuracy specification of  $\pm 0.3\%$  of full scale, it is recommended to calibrate the TT01 at 5 or more even increments in both the clockwise and counter-clockwise directions. For example, Model MTT01-50 (with capacity of 50 lbFin) should be calibrated at 10, 20, 30, 40, and 50 lbFin loads in each direction.

2. To escape the **Calibration** menu at any time, press **ESCAPE**. The display will appear as follows:

```

CALIBRATION
NOT COMPLETE

CANCEL
EXIT W/O SAVING
  
```

Selecting "CANCEL" will revert back to the Calibration setup. Selecting "EXIT W/O SAVING" will return to the menu without saving changes.

3. After the number of calibration points has been entered, press **ENTER**. The display will appear as follows:

```

CALIBRATION
OFFSET

Place tester
vertical
THEN PRESS ZERO
  
```

4. Place the TT01 in a fixture free from vibration, then press **ZERO**. The tester will calculate offsets, and the display will appear as follows:

CALIBRATION  
OFFSET

Please wait...

CALIBRATION  
OFFSET

Sen.Offset Adj.Passed  
Ana.Offset Adj.Passed

If failed:

CALIBRATION  
OFFSET

Sen.Offset Adj.Failed  
Ana.Offset Adj.Failed

5. The following screen appears after the offsets have been calculated:

CALIBRATION  
CLOCKWISE

Attach necessary  
weight fixtures.

THEN PRESS ENTER

Attach weight fixtures (cable attachment, cable, hook, etc), as required. Do not yet attach any weights or apply any calibration loads. Then press **ENTER**.

6. The display will appear as follows:

CALIBRATION  
CLOCKWISE

Optionally exercise  
load cell a few times.

THEN PRESS ENTER

Optionally exercise the internal sensor several times (at full scale, if possible), then press **ENTER**.

7. The display will appear as follows:

CALIBRATION  
CLOCKWISE  
GAIN ADJUST  
APPLY FULL SCALE LOAD  
50.000 LBFIN +/-20%  
THEN PRESS ENTER

Apply torque equal to the full scale of the instrument, then press **ENTER**.

8. After displaying "PLEASE WAIT..." the display will appear as follows:

```
CALIBRATION
CLOCKWISE

ENSURE NO LOAD

THEN PRESS ZERO
```

Remove the torque applied in Step 7, leave the fixtures in place, then press **ZERO**.

9. The display will appear as follows:

```
CALIBRATION
CLOCKWISE
APPLY LOAD
  1 OF 5
ENTER LOAD:
 10.000 LBFIN
THEN PRESS ENTER
```

Use the **UP** and **DOWN** keys to adjust the torque value as required. The torque values default to even increments, as indicated by the previously entered number of data points described in Step 1. Then press **ENTER**.

Repeat the above step for the number of data points selected.

10. After all the clockwise calibration points have been completed, the display will appear as follows:

```
CALIBRATION
CLOCKWISE COMPLETE
REVERSE DIRECTION
  FOR CCW
  Attach necessary
  weight fixtures.
  THEN PRESS ENTER
```

Press **ENTER**.

11. At the completion of the counter-clockwise calibration, the display will appear as follows:

```
CALIBRATION
COMPLETE

SAVE & EXIT
EXIT W/O SAVING
```

To save the calibration information, select "SAVE & EXIT". To exit without saving the data select "EXIT W/O SAVING".

12. Any errors are reported by the following screens:

CALIBRATION  
Units must be kgFmm.  
PLEASE TRY AGAIN  
PRESS ENTER

Displayed at the start of calibration if a disallowed unit is selected.

LOAD NOT STABLE  
PLEASE TRY AGAIN

Ensure that the load is not swinging, oscillating, or vibrating in any manner. Then try again.

CALIBRATION  
CLOCKWISE  
LOAD TOO LOW  
PLEASE TRY AGAIN

The calibration load does not match the set value.

CALIBRATION  
COUNTER-CLOCKWISE  
LOAD TOO CLOSE  
TO PREVIOUS  
PLEASE TRY AGAIN

The entered calibration point is too close to the previous point.

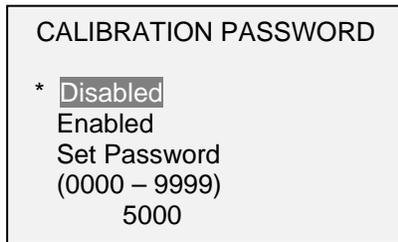
## 12 PASSWORDS

Two separate passwords may be set to control access to the **Calibration** section and to the menu and other keys. To access the passwords setup screen, select **Passwords** from the menu. The display will appear as follows:

PASSWORDS  
Calibration  
Menu Key  
Mode Key  
Zero Key  
Data Key

### 12.1 Calibration Password

Select **Calibration** from the sub-menu. The display will appear as follows:



To set the password, select **Enabled**, then **Set Password**. Use the **UP** and **DOWN** keys to increment and decrement the value, from 0 to 9999. When the desired value has been selected, press **ENTER**, then **ESC** to exit the sub-menu.

### 12.2 Menu Key Password

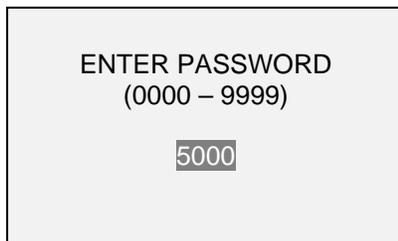
If enabled, a password must be provided every time the **MENU** key is selected. Select **Menu Key** from the sub-menu. Follow the same procedure as described in the previous sub-section.

### 12.3 Locking Out Other Keys

Other keys may be locked out individually. Select any combination of keys (**MODE**, **ZERO**, **DATA**) by pressing **ENTER** in the **Passwords** sub-menu. Pressing a locked key will prompt the message "KEY PROTECTED" and then revert to the previous screen.

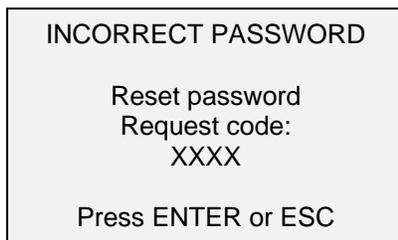
### 12.4 Password Prompts

If passwords have been enabled, the following will be displayed when pressing the **MENU** key or accessing the **Calibration** section:



Use the **UP** and **DOWN** keys to select the correct password, then press **ENTER** to continue.

If the incorrect password has been entered, the display will appear as follows:



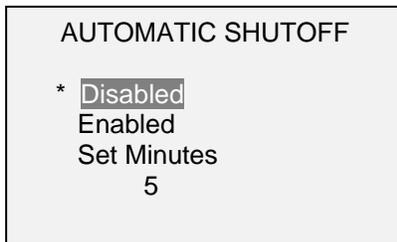
To re-enter the password, press **ESC** to exit to the home screen. Then, access the desired function and enter the password again when prompted.

If the password has been misplaced, it can be reset. Press **ENTER** to generate a *request code*. The *request code* must be supplied to Mark-10 or a distributor, who will then provide a corresponding *activation code*. Enter the *activation code* to disable the password.

## 13 OTHER SETTINGS

### 13.1 Automatic Shutoff

The tester may be configured to automatically power off following a period of inactivity while on battery power. Inactivity is defined as the absence of any key presses or load changes of 100 counts or less. To access these settings, select **Automatic Shutoff** from the menu. The display will appear as follows:



Select **Disabled** to disable automatic shutoff. Select **Enabled** to enable it. The length of time of inactivity is programmed in minutes via the **Set Minutes** parameter. Available settings: 5-30, in 5 minute increments.

**Note:** If the AC adapter is plugged in, the tester will ignore the **Automatic Shutoff** setting and remain powered on until the **POWER** key is pressed.

### 13.2 Backlight

Several initial settings are available upon powering on the tester. To access these settings, select **Backlight** from the menu. The display will appear as follows:



Select **Off** for the backlight to be off upon powering on the tester.

Select **On** for the backlight to be on upon powering on the tester.

Select **Auto** for the backlight to be on upon powering on the tester, but will shut off after a period of inactivity (as defined in the **Automatic Shutoff** sub-section). The backlight will turn on again when activity resumes. The length of time of inactivity is programmed in minutes via the **Set Minutes** parameter. Available settings: 1-10, in 1 minute increments.

**Note:** If the AC adapter is plugged in, the tester will ignore these settings and keep the backlight on. Selecting the **On** or **Off** setting in the **Backlight** menu will manually turn the backlight on or off.

### 13.3 LCD Contrast

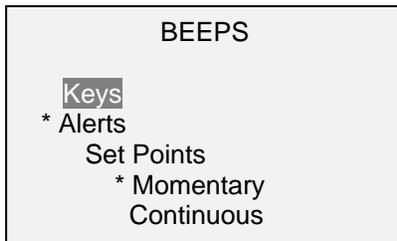
The contrast of the display may be adjusted. Select **LCD Contrast** from the menu. The screen will appear as follows:



Press **ENTER** to modify the contrast. Select a value from 0 to 25, with 25 producing the most contrast.

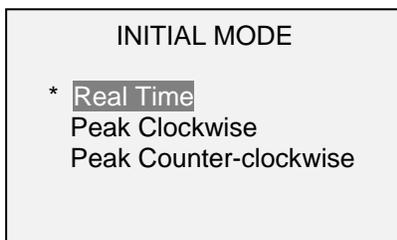
### 13.4 Beeps

Audible tones can be enabled for all key presses and alerts, such as overload, set point value reached, etc. The Set Point alert can be configured to be either a momentary tone or a continuous tone (until the load is restored to a value between the set points). To configure the functions for which audible tones will apply, select **Beeps** from the menu. The screen will appear as follows:



### 13.5 Initial Mode

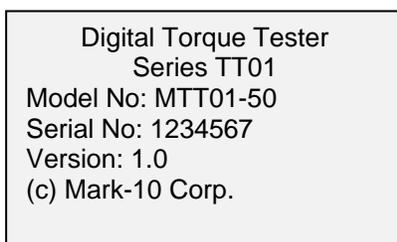
The default measuring mode at power-on may be configured. To access this parameter, select **Initial Mode** from the menu. The screen will display the available modes. An example is as follows:



The default value is Real Time.

### 13.6 Information / Welcome Screen

The following screen is displayed at power-up and can be accessed at any time by selecting **Information** from the menu:



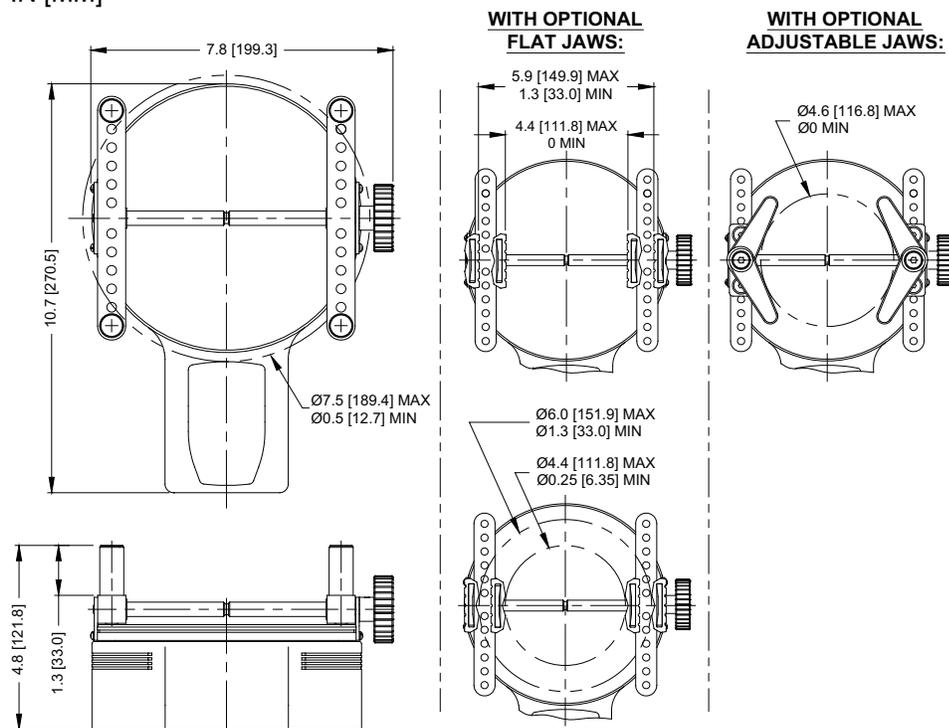
## 14 SPECIFICATIONS

### 14.1 General

<b>Accuracy:</b>	±0.3% of full scale
<b>Sampling rate:</b>	7,000 Hz
<b>Power:</b>	AC or rechargeable battery. Low battery indicator appears when battery level is low, and tester powers off automatically when power reaches critical stage.
<b>Battery life:</b>	<b>Backlight on:</b> up to 7 hours of continuous use <b>Backlight off:</b> up to 24 hours of continuous use
<b>Measurement units:</b>	ozFin, lbFin, lbFft, Nm, Ncm
<b>Outputs:</b>	<b>USB / RS-232:</b> Configurable up to 115,200 baud. <b>Mitutoyo (Digimatic):</b> Serial BCD suitable for all Mitutoyo SPC-compatible devices. <b>Analog:</b> ±1 VCD, ±0.25% of full scale at capacity. <b>General purpose:</b> Three open drain outputs, one input. <b>Set points:</b> Three open drain lines.
<b>Configurable settings:</b>	Digital filters, outputs, set points, automatic shutoff, default units, default mode, passwords, key tones, audio alarms, backlight, calibration
<b>Safe overload:</b>	150% of full scale (display shows "OVER" at 110% and above)
<b>Weight:</b>	8.4 lb [3.8 kg]
<b>Included accessories:</b>	Set of four posts, AC adapter, battery, USB cable, resource CD (USB driver, MESUR™ Lite software, MESUR™ gauge DEMO software, and user's guide), NIST-traceable certificate of calibration
<b>Warranty:</b>	3 years (see individual statement for further details)

### 14.2 Dimensions

IN [MM]



### 14.3 Factory Settings

Parameter	Setting
Set points	
Upper	Disabled (defaults to 80% of full scale, clockwise, when enabled)
Lower	Disabled (defaults to 40% of full scale, clockwise, when enabled)
Filters	
Current	8
Displayed	1024
DATA Key Functions	
RS-232/USB Output	Enabled
Mitutoyo Output	Disabled
Memory Storage	Enabled
Backlight	Auto
Minutes	1
Serial/USB	
RS-232 Output Selected	Disabled
USB Output Selected	Enabled
Baud Rate	9,600
Data Format	Numeric + units
Mitutoyo BCD Output	Disabled
Break Detection	
Automatic Output	
RS-232/USB Output	Disabled
Mitutoyo Output	Disabled
Automatic Storage	Disabled
Automatic Zero	Disabled
Break Detection Settings	
Trigger Threshold	10%
Auto Zero Delay	5 sec.
Automatic Shutoff	Enabled
Minutes	5
Beeps	
Keys	Enabled
Alerts	Enabled
Set Points	Momentary
LCD Contrast	10
Initial Mode	Real Time
Units	lbFin
Passwords	All passwords disabled

### 14.4 Capacity x Resolution

Model No.	ozFin	lbFin	lbFft	Ncm	Nm
MTT01-12	192 x 0.1	12 x 0.005	1 x 0.0005	135 x 0.1	1.35 x 0.001
MTT01-50	320 x 0.2	50 x 0.02	4 x 0.002	570 x 0.5	5.7 x 0.005
MTT01-100	800 x 0.5	100 x 0.05	8 x 0.005	1150 x 0.5	11.5 x 0.005

**NOTES:**



*Mark-10 Corporation has been an innovator in the force and torque measurement fields since 1979. We strive to achieve 100% customer satisfaction through excellence in product design, manufacturing and customer support. In addition to our standard line of products we can provide modifications and custom designs for OEM applications. Our engineering team is eager to satisfy any special requirements. Please contact us for further information or suggestions for improvement.*



*We make a measurable difference in force and torque measurement*

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